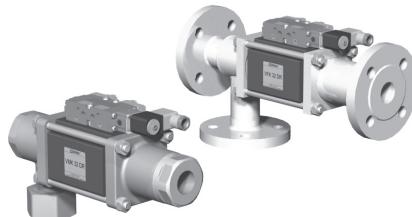


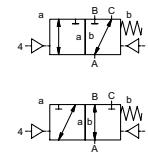
5-VMK 32 DR
5-VFK 32 DR
 valve type with pilot valve



coaxial valve

type VMK 32 DR
VFK 32 DR

3/2 way valve	externally controlled
pressure range	PN 0-100 bar
orifice	DN 32 mm
connection	thread/flange
function	
valve	normally closed (A ▶ B) symbol NC
valve	normally open (A ▶ B) symbol NO



Above stated body materials refer to the valve port connections that get in contact with the media only!

design	pressure balanced, with spring return, intersecting switch-over
body materials	① brass ③ brass, nickel plated ④ steel, nickel plated ② steel, galvanized ⑤ without non-ferr. metals ⑥ stainless steel
valve seat	synthetic resin on metal
seal materials	NBR PTFE, FPM, CR, EPDM

details needed for main valve

- orifice
- port
- function NC/NO
- operating pressure
- inlet pressure at A, B or C
- flow rate
- media
- media temperature
- ambient temperature
- type of actuation

details needed for pneumatic actuation

- nominal voltage
- type of protection
- actuation pressure range min/max
- low wattage coil, actuation pressure range 4-7 bar
- pilot valve type

details needed for hydraulic actuation

- actuation pressure range min/max
- hydraulic control valve function

general specifications		options
ports	VMK threads G 1 1/4 - G 1 1/2	special threads
	VFK flanges PN 16/40/100	special flanges
function	NC	NO
pressure range	bar 0-16/0-40/0-64/0-100	A ⇌ B max. 100 / B ⇌ A max. 16 / A ⇌ C max. 100 / C ⇌ A max. 100
Kv value	m³/h 18,9	
vacuum	leak rate < 10⁻⁶ mbar·l·s⁻¹	
pressure-vacuum	P₁ ⇌ P₂	pressure side max. 100 bar vacuum side leak rate < 10⁻⁶ mbar·l·s⁻¹
back pressure	P₂ > P₁	see pressure range
media		gaseous - liquid - highly viscous - gelatinous - pasty - contaminated
abrasive media		version available
damping		
flow direction	opening	see pressure range
switching cycles	closing	by throttles on pilot valve
switching time	1/min 150	
media temperature	ms opening 100-3000 closing 100-3000	
ambient temperature	°C direct mounted pilot valve 60	remote mounted pilot valve outside temperature range of media max. 160°C
flush ports	°C direct mounted pilot valve 50	available
leak ports		available
limit switches		inductive/mechanical upon request
manual override		
approvals	via pilot valve	
mounting		LR/GL/WAZ
weight	kg VMK 8,5 VFK 10,2	mounting brackets
additional equipment		upon request

The valves' technical design is based on media and application requirements. This can lead to deviations from the general specifications shown on the data sheet with regards to the design, sealing materials and characteristics.

If order or application specifications are incomplete or imprecise there exists a risk of an incorrect technical design of the valve for the required application. As a consequence, the physical and / or chemical properties of the materials or seals used, may not be suitable for the intended application.

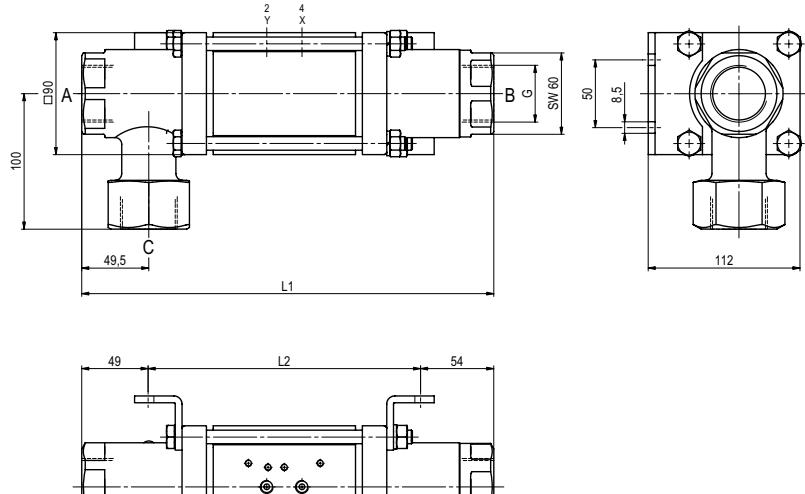
electrical specifications		options
nominal voltage	U _n DC 24V	special voltage upon request
	U _n AC 230V 50 Hz	special voltage upon request
power consumption	DC 4,8 W	2,5 W
	AC pick up 11,0 VA holding 8,5 VA	
protection	IP 65 (P54)	acc. DIN 40 050
energized duty rating	ED	100%
connection		plug acc. DIN EN 175301-803 form B, 4 positions x 90° / wire diameter 6-8 mm
additional equipment		illuminated plug with varistor
optional	M12x1 connector acc. DESINA	connector acc. VDMA
max. temperature	media 60°C	
	ambient 50°C	
explosion proof	EEx m II T5 nominal voltage U _n	direct current 24 V 3,25 W
	power consumption	alternating current 230 V 50 Hz 2,90 W

pneumatic specifications		options
actuation pressure range	bar 4-10	
air consumption	cm³/stroke 23	
cycle speed	main valve speed variable by throttles on pilot valve	
control	preferably 5/2-way pilot valve	
pilot valve interface	co-ax / NAMUR	ISO 1
actuator ports	2/4 G 1/8	G 1/4

hydraulic specifications		options
actuation pressure range	bar 10-30 / 30-60	
control	preferably 4/2-way control valve	
actuator ports	X/Y G 1/4	NPT 1/4

■ specifications not highlighted are standard
 ■ specifications highlighted in grey are optional

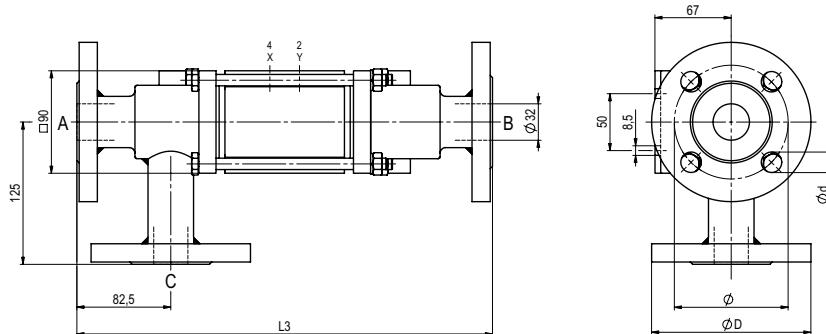
function: NC closed when not energized (A ▶ B)



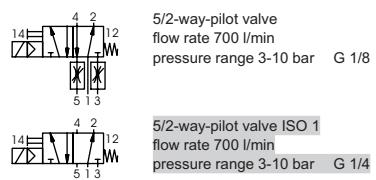
constructive length	L ₁	L ₂	L ₃
standard	304	201	365
with 1/2 inductive limit switches	311	208	372
with force-feed lubrication nipple	341	238	402
with mechanical limit switches	339	236	400

flanges PN	DIN	øD	øk	ød
16	2633	140	100	18
40	2635	140	100	18
100	2637	155	110	22

function: NO open when not energized (A ▶ B)



pneumatic actuation (separately)



The application-specific layout relating to temperature, pressure conditions, switching behavior, media and its consistency may restrict the range of use or necessitate relevant modifications to materials used and seal arrangements.

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